

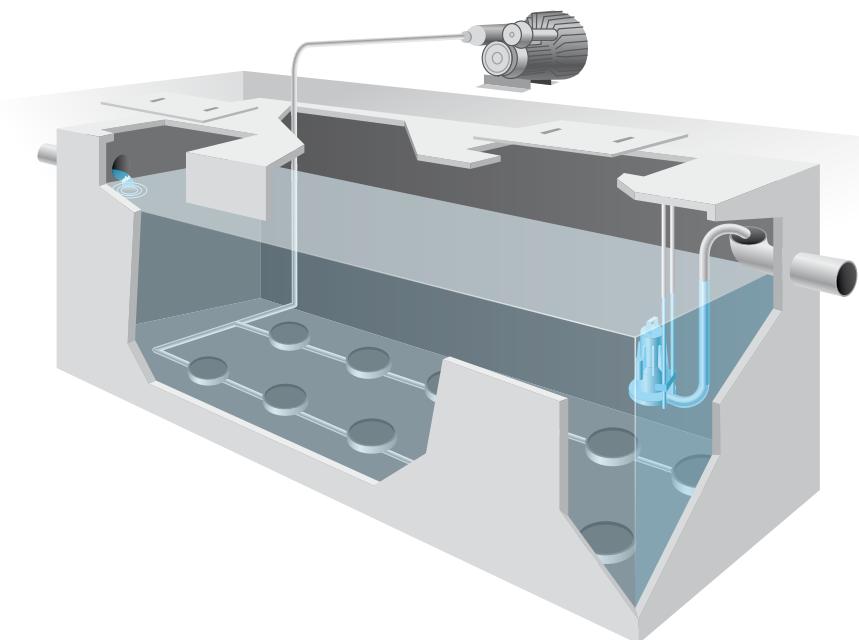
# Prefabricated plants for sewage water purification

## **Series OXI/SBR**

**Monobloc  
parallelepiped total  
oxidation plants for  
30 to 200 equivalent  
people with SBR  
reactor.**

### **Technical specifications**

Supply of a reinforced concrete prefabricated total oxidation plant type EMS WATER TECHNOLOGY series OXI/SBR, composed of a concrete monobloc parallelepiped horizontal axis tank working according to the "S.B.R." technology, complete with outlets for the incoming and outgoing sewage, concrete inspection manholes, lateral channels electrical blower, self cleaning membrane air diffusers, submersible electrical pump for treated water discharge, level adjusters, electrical control and protection panel equipped with programming clock and all the electromechanical parts needed for a correct functioning.



OXI/SBR oxidation series for discharge  
in surface water - leg decree n. 152 dated 03/04/06

| DESCRIPTION                    | MEASURE<br>UNIT | MODEL         |               |               |               |               |                |                |                |                |                |
|--------------------------------|-----------------|---------------|---------------|---------------|---------------|---------------|----------------|----------------|----------------|----------------|----------------|
|                                |                 | OXI/SBR<br>30 | OXI/SBR<br>40 | OXI/SBR<br>50 | OXI/SBR<br>60 | OXI/SBR<br>80 | OXI/SBR<br>100 | OXI/SBR<br>125 | OXI/SBR<br>150 | OXI/SBR<br>175 | OXI/SBR<br>200 |
| People                         | n.              | 30            | 40            | 50            | 60            | 80            | 100            | 125            | 150            | 175            | 200            |
| Daily flow                     | mc/g            | 4,50          | 6             | 7,50          | 9             | 12            | 15             | 18,75          | 22,50          | 26,25          | 30             |
| Organic load (BOD)             | Kg/g            | 1,80          | 2,40          | 3             | 3,60          | 4,80          | 6              | 7,50           | 9              | 10,50          | 12             |
| Oxidation/sedimentation volume | mc              | 5,65          | 7,75          | 9,50          | 11,20         | 16,20         | 19,60          | 24,40          | 28,60          | 33,90          | 36,25          |
| Air demand                     | mc/h            | 24            | 24            | 40            | 40            | 40            | 70             | 70             | 70             | 115            | 115            |
| Water head                     | mm              | 2000          | 2000          | 2000          | 2000          | 2000          | 2000           | 2000           | 2000           | 2000           | 2000           |
| Installed power                | kW              | 0,55          | 0,55          | 1,10          | 1,10          | 1,10          | 1,50           | 1,50           | 2,20           | 2,20           | 2,20           |
| Diffusers                      | n.              | 4             | 4             | 8             | 8             | 8             | 12             | 12             | 12             | 16             | 16             |
| DIMENSIONS                     | length          | cm            | 230           | 300           | 360           | 420           | 500            | 500            | 600            | 700            | 750            |
|                                | width           | cm            | 200           | 200           | 200           | 200           | 220            | 250            | 250            | 250            | 250            |
|                                | height          | cm            | 220           | 220           | 220           | 220           | 220            | 250            | 250            | 250            | 250            |
| Total weight                   | q.li            | 60            | 110           | 130           | 150           | 170           | 180            | 230            | 260            | 280            | 300            |

The values stated are just for information. EMS WATER TECHNOLOGY retains the right to change them at any time.

The plants may be supplied with different hydraulic flow rates and organic loads than those indicated in the table, which are 150 l/ab. day. and di 60 g BOD5/ab.day